			Durisiana		20	2	В	
			Revisions			Approved		
١	LAL	Rev.	Description	Chk.	Date	Approved		
			ENGRG RELEASE	ne	7/10/2	Q.W		
		A		BN	8.18-			
		В	ADDED NOTE 6.		76			

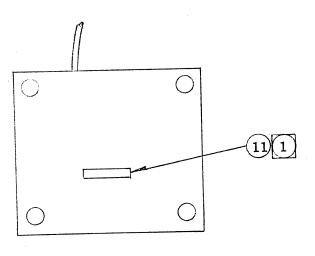
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Dist. Code ALT

		Notes Unless Specified		Medinara	1 , ,	Xerox Corporation El Segundo, California		XER	XEROX	
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	Model No. ALTO II	Finish		C	18338	Size A	Dwg. No. 209962		Change Letter B	
1	Next Assy. First Use 216362			s	cale MONVS		Do Not Scale Drawing Shee	1 OF	5	

NOTES: UNLESS OTHERWISE SPECIFIED

- ADHERE NAMEPLATE (ITEM 11) ON SURFACE INDICATED. TYPEWRITE PART NUMBER.
- CABLE (ITEM 7) MAY BE PURCHASED FROM W.L.GORE & ASSOCIATED, NEWARK, DELAWARE PART NUMBER RCN 2313 (10 COND. 30 GA, 7 STRAND, THIN WALL P.T.F.E. WITH .015 POLYURETHANE JACKET, O.D. .102, COLOR CODED WIRES).
 - 3. TIE-OFF BLUE, WHITE, GRAY AND VIOLET WIRES AT BOTH ENDS OF CABLE.
- MARK CHARACTERS .12 HIGH NEWS GOTHIC, COLOR: WHITE.
- 5 SHIM CABLE WITH TUBING, SHRINKABLE (ITEM 12) OR EQUIV TO FACILITATE CLAMPING.
- 6 MAY BE PURCHASED FROM CANNON ELECTRIC COMPANY, SANTA ANA, CALIFORNIA, VENDOR PART NUMBER.



BOTTOM VIEW

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Title ALTO II

ASSEMBLY, KEYSET

Xerox Corporation El Segundo, California

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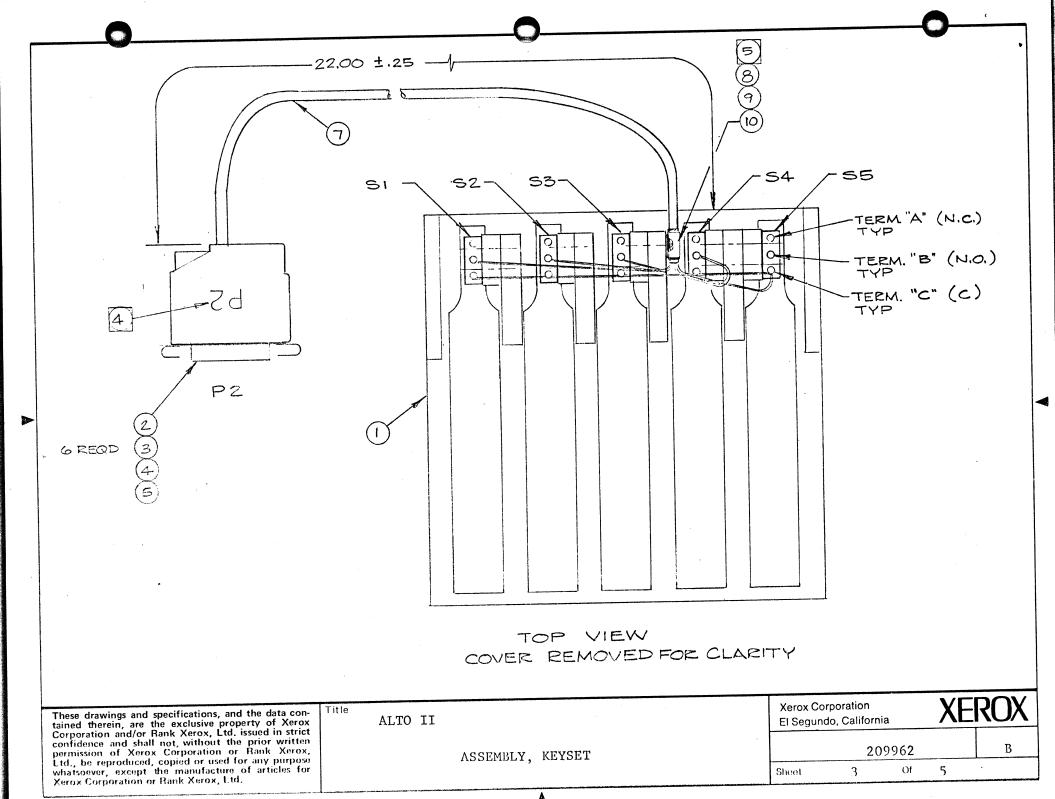
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Xerox Corporation 701 Soath Aviation Boulevard El Segundo, California 90245 213 679-4511



_	erial Li	st	▼		ИL	Drawing No. 20 996		Rev. B	
Rev	Drawing T		These drawings and specifications, and the data contained therein, are the exclusive property of Xerox Corporation and/or Rank Xerox, Ltd. issued in strict confidence and shall not, without the prior written permission of Xerox Corporation or Rank Xerox, Ltd., be reproduced, copied or used for any purpose whatsoever, except the manufacture of articles for Xerox Corporation or Rank Xerox, Ltd. Model No. Date Sheet						
966			ALTO II	17	7 -	10 - 75	4	Of 5	
20 N	Item No.	Drawing Title	Drawing No.	No. Req.	ļ	Rema	arks		
Drawing No. 209962	1	Spec, Procurement - Keyset	209919	1					
	2	Shell, Connector		1	 	P/N 2DE		[6]	
ML	3	Contact, Pin		6	P/N	031-954	0-000) .	
	4	Shell, Junction		1	P/N	DE51218	<u>;-1</u>		
	5	Retainer, Sliding Lock		1	P/N	DE51224	-1	(6 i	
	6	Wire, Solid Bare	100042-026	A/R					
	7	Cable, 10 Cond. 30 GA		A/R				2	
	8	Clamp, Cable-Nylon	100657-001	1					
	9	Screw, Pan Hd, Phillips	100012-204	1					
	10	Washer, Flat	100018-200	1					
	11	Nameplate	114351	1				(1)	
	12	Tubing, Shrinkable	100744-307	A/R	1			5	
	12	Idding, Shrinkable	100741 307	1 /	+				
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Wire No.	Term	From	То	Term	Wire Type	Notes	Signal	Chg. Let
	I CHIII		S2 - C		6	BUS	COMMON	
1		S1 - C	S3 - C		and the state of t			
2		S2 - C	S4 - C					
3		S3 - C S4 - C	S5 - C		6	BUS	COMMON	
4			P2 - 11	3	7	GREEN		
		S1 - B S2 - B	10	•	1	YELLOW		
6	-	S2 - B S3 - B	9			ORANGE		
7	 	S4 - B	8			RED		
8		S5 - B	7			BROWN		
9		S5 - C	P2 - 19	3	7	BLACK		
10		35 - 0						
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	· ·							
		·						
These drawing	s and specific	cations, and the data con-	1. Ref Item No's in A	Applicable	Title	ALTO II	Xerox Corporation El Segundo, California	XERO
tained therein Corporation a confidence an	nd/or Rank X nd/shall not,	cations, and the data con- clusive property of Xerox erox, Ltd. issued in strict without the prior written soration or Rank Xerox, d or used for any purpose anufacture of articles for Xerox, Ltd.	2. Ref Designations Prefix Each Designation	Are Abbrevia	ted.	ASSEMBLY, KEYSET	209962	В
permission of	Xerox Corp duced, copie	oration or Hank Xerox, d or used for any purpose	Prefix Each Desig	gnation with:	1	LUCILUI , LUCILUOLI	Sheet 5 Of	5

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